

Feeding with fluid products contained in vessels



Feeding from bags



Feeding from silo



Manual feeding of loose aggregates



Feeding from large mixers



Direct mixing pump



Indirect mixing plastering pump



Compressed air conveyor



Planetary vertical axis mixer



Continuous horizontal axis mixer



Spraying pump



Cast with open hose



Airless pump



Exclusive IMER variable speed inverter



Single-phase



Three-phase



Petrol engine



Diesel engine



Forced feed hopper with feeding wheel



Electropump



IMERVIEW remote control system



Advanced dust control system

Electric Motors available

 50 Hz
 115V/50Hz Sph
 230V/50Hz Sph
 400V/50Hz Tph

 60 Hz
 115V/60Hz Sph
 230V/60Hz Sph
 230V/60Hz Tph

 50/60 Hz
 115V 50/60Hz Sph
 230V 50/60Hz Sph
 400V 50/60Hz Tph

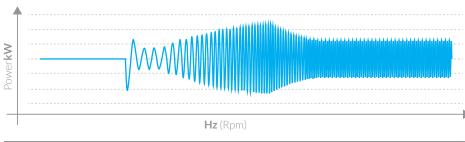
IMER INNOVATION

ADVANCED TECHNOLOGY FOR THE CONSTRUCTION SITE

An old quote states **"Power is nothing without control"**. This is perfectly consistent with modern IMER R2 inverters and the A1 extension.

IMER inverters are designed to intelligently manage the power available from the power supply, transforming it into pure mechanical energy throughout the start-up and course of operation. Various multi-level protections, and the diagnostic system, protect the electrical parts from any serious electrical event and from human error. The indispensable luminous display indicates any type of anomaly and suggests the appropriate, immediate solution.

IMER has designed, exclusively for its machines, a special protective and passively cooled resin shell to guarantee operation, even in wet and dusty environments.







Manage up to two electric motors simultaneously with direct power and low voltage outputs which do not involve the use of interface switches. This allows the electrical system to remain simple, yet remarkably reliable.

It controls and manages in real time all the operating parameters of the electric motors and the status of the safety sensors.

This exclusive protection keeps the power supply from the main system under constant control, protecting the electronics from any high voltage peaks. This makes the IMER R2 and A1 inverters usable even with generators not equipped with AVR stabilizers.

In the event of anomalies during use, the inverter evaluates the intervention mode which can be:

- Immediate, in case of alarm of safety devices (eg hopper grate, emergency button, etc.)
- \bullet Delayed, in case of a temporary overload of the system

Any event that causes the machine to stop is indicated on the display with alphanumeric characters. In this way the operator can easily identify the cause of the reported problem and correct the anomaly of use.

230V single-phase inverter features		R2	A1
Automatic torque boost with "Real Time" current control	V/F VSI	Yes	Yes
Continuous power	W	3200	3200
Normal / heavy load	А	15/30	15/30
Power range	W Hz	90 - 265 50/60	90 - 265 50/60
Output frequency	Hz	0 - 125	0-125
24V "Flat Back" Clipping Power Supply		Yes	Yes
Logic inputs		12	14
Digital outputs		5	5



BLUCC = Stator/rotor group blocked

STOP = Air nozzle clogged (stand-by)

ERROB = Supply voltage insufficient

ERRO = Feeding wheel caked

ERRO3 = Insufficient water in the mixture

ERRO2 = Excessive motor temperature



Degree of protection

IMER INNOVATION

NO MORE DUST ON THE SITE!

I-Dust grates by IMER provide a considerable reduction in the diffusion of dust while bagged material is poured onto the drum and during the mixing phase. The I-Dust grate must be connected to a vacuum cleaner. Ideal for indoor work!





I-Dust grate significantly limits the dispersion of dust in the surrounding environment!







Minimum requirements of the recommended vacuum cleaner for connection with I-Dust grate:

- 1400 W
- Cyclone filter

SMALL 50 EVO

Multi-purpose pump and spray machine

50 Hz

Small 50 ES EVO

230V/50 Hz Sph - 2.5 kW with vibrating grid, compressor and hoses kit 1106341

Small 50 ES EVO

230V/60 Hz Sph - 2.5 kW with vibrating grid, compressor and hoses kit 1106343

Small 50 EVO

230V 50/60 Hz Sph - 1.5 kW 1106342

Small 50 EVO

115V 50/60 Hz Sph - 1.5 kW 1106344

















Multi-accessory and adaptable to all mortar pumping needs.





A1 control panel, with diagnostic and functional display.

Continuous speed variation and a series of pumping units provide a material flow from 0.3 to 14 l/min.

Description

Ultra-compact, light and powerful. Accessories allow the pumping or spraying of multiple products:

- Traditional lime / cement plasters
- Premixed / pre-dosed plasters based on cement and lime
- Premixed / pre-dosed structural plasters
- Premixed / pre-dosed restorative plasters
- Binders / mortars for consolidation injections
- Insulating plasters polystyrene or cork based
- Thixotropic fiber-reinforced reinforcement mortars
- Fill core grout / Grouts
- Self-levelling cement / anhydride based screeds
- Tuckpointing
- All free-solvent paints
- Adhesives for thermal insulation coatings
- Fine coating/ Skim cote
- Smoothers for decorative finishing with silicates or minerals
- Waterproofing plasters, even fiber-reinforced
- Fireproofing

Equipped with the exclusive IMER A1 inverter, which features a pumping speed variator and operating diagnostics, for total control of the conditions of use in complete safety.

It can be used in combination with any type of external mixer:

- Planetary mixer series "MIX"
- Continuous mixer series "SPIN"
- Concrete mixer series "SYNTESI", "MINIBETA" or "RIOBETA"

Operation

Small 50 EVO is usually positioned under the discharge outlet of a mixer to pour the mixture directly into the hopper.

Wet products that do not need to be mixed, can be poured directly into the hopper.

The mixture contained in the hopper is sucked by the rotor-stator pumping system and pushed into the hose until it reaches the opposite

Accessories and devices for spraying and injecting material at controlled pressure can be connected. A hose can also be used on the machine for pouring the self-levelling or filling products.

Set the pumping speed using the exclusive IMER R2 inverter, adapting the machine to different needs.

Small 50 EVO is equipped with a diagnostic display, which signals any anomalies during use and related resolution methods.

The exclusive IMER A1 inverter allows the Small 50 EVO can operate with appropriately sized generators.











250 mm oversized wheels and lifting handles for easy handling.



Standard Equipment

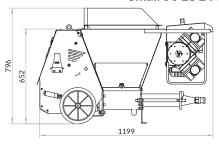
Stainless steel hopper
Stator and rotor D8 1.5 ECO
Control panel with A1 inverter and diagnostic display
20 m electric power cable
Electric remote control
Pressure measuring unit
Accessory box
Vibrating grid (Small 50 ES EVO)
Premixed / traditional mortar kit (Small 50 ES EVO)
Electric diaphragm compressor IM250 (Small 50 ES EVO)

Technical data SMALL 50 ES EVO

Supply	-	230V/50Hz
Max installed power	kW	2.5
Material flow rate*	l/min	0.8 to 14
Max pumpable grain size*	mm	6
Pumping distance hose Ø 19 mm*	m	15
Pumping distance hose Ø 25 mm*	m	25
Pumping height	m	15
Hopper capacity	l	50
Loading height	mm	650
Sound pressure level	dB (A)	< 74
Dimensions w/l/h	mm	535/1199/796
Machine weight	kg	69
Compressor weight	kg	28
Packed machine dimensions w/l/h	mm	550/1250/1100
Packed machine weight	kg	120

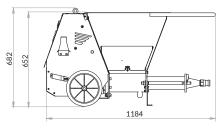
^(*) The values indicated are subject to variations based on the characteristics of the materials used, their consistency, the type of stator / rotor installed and the size of the hose used.

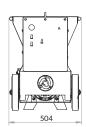
Small 50 ES EVO





Small 50 EVO





Standard setup **SMALL 50 ES EVO**



1106342

Small 50 EVO 230V/50 Hz 1.5 kW Customizable model depending on the application

- Standard equipmentStainless steel hopper
- Stator and rotor D8 1,5 ECO
- Control panel with A1 inverter and diagnostic display
- 20 m electric power cable
- Electric remote control
- Pressure measuring unit
- Accessory box
- Small 50 EVO 115V/50-60Hz 1.5 kW

Setups for specific applications **SMALL 50 EVO**



1106342

Small 50 EVO 230V/50 Hz 1.5 kW

S1

- → Recommended setup for:
- Pressure-controlled injections

Maximum installed power 1.5 kW

1106344 Small 50 EVO 115V/50-60Hz 1.5 kW

1108005 Injection kit for A1 panel

- Pressure meter and pressure switch group
- Reduction M. 1 "F. 3/4" in brass
- \bullet Small 50 gun with 1 hose deflector Ø 16
- 10 m material hose Ø 25 with camlock coupling
- 5 m material hose Ø 25 with camlock coupling
- 1 nozzle cleaner and 1 sponge Ø 30





1106342

1106344

Small 50 EVO 230V/50Hz 1.5 kW

S2

→ Recommended setup for:

- Adhesives for thermal insulation coatings
- Smoothing compounds for plaster
- Smoothers for decorative finishing with silicates or other minerals
- Waterproofing

Maximum installed power 3.7 kW



Small 50 EVO

- Spray gur
- 1 set of deflectors Ø5-Ø6-Ø8-Ø12 mm

115V/50-60Hz 1.5 kW

- \bullet 1 deflector with hose connection Ø16
- 10 + 5 m material hose Ø 25 with camlock coupling
- 16 m air hose Ø 13 with Geka couplings
- 1 nozzle cleaner and 1 sponge Ø 30



1107610



(Only for 230V/50Hz versions) Piston compressor C400 230V / 50Hz 2.2 kW

1107513

1107085



Hopper cover

1107084



Stator D5-2.5 MONO CLAMP

- Color: purple
- Max. grain size 3 mm
- Flow rate (I / min) 0.6-10
- Pressure 25 bar

1

Rotor D5-2.5 MONO

Setups for specific applications **SMALL 50 EVO**



Small 50 EVO 230V/50Hz 1.5 kW 1106342

S3

→ Recommended setup for:

1106344

Small 50 EVO 115V / 50-60Hz 1.5 kW Tuckpointing

• Groutings on exposed stones



Conical tube gun for spacing \emptyset 25

• Sectionable steel tube to obtain the desired outlet diameter.

1107525



Material hose Ø 25 - 15 m with camlock coupling

1107016



Internal vibrating hopper 230V / 50-60 Hz

• No spreading ball valve

1107032



Stator D4-1/2 CLAMP

- Color: lemon yellow
- Pressure (bar) 25
- Max. grain size (mm) 2
- Flow rate (I / min) 0.3-4.5

1107015



Internal vibrating hopper 115V / 50-60 Hz

1107033



Rotor D4-1/2



1106342 Small 50 EVO 230V/50 Hz 1.5 kW

Small 50 EVO 1106344 115V / 50-60 Hz 1.5 kW **S4**

Recommended setup for:

Solvent-free paints

Maximum installed power 3.7 kW

1107009 Painting kit

- Spray gun + deflectors Ø5-Ø6
- 10 m material hose Ø 19 with camlock coupling
- 16 m air hose Ø 13 with Geka couplings
- 1 nozzle cleaner and 1 sponge Ø 25
- Reduction coupling Ø 25 Ø19 for hose



1107610



(Only for 230V/50Hz versions) C400 piston compressor 230V / 50Hz 2.2 kW

1107513

1107085



Hopper cover

1107084



Stator D5-2.5 MONO CLAMP

- Color: purple
- Max. grain size 3 mm
- Flow rate (I / min) 0.6-10
- Pressure 25 bar



Rotor D5-2.5 MONO

Kits and accessories for customized setups

SMALL 50 EVO / SMALL 50 ES EVO



- → Recommended setup for:
- Traditional lime / cement plasters
- Premixed / pre-dosed plasters based on cement and lime
- Premixed / pre-dosed structural plasters
- Premixed / pre-dosed restorative plasters
- Thixotropic fiber-reinforced mortars for reinforcement
- Insulating plasters based on polystyrene or cork
- Fire proofing mortars

1107005 Premixed / traditional mortar kit

- Spray gun
- Deflectors Ø 12 for regular mortar
- Deflectors Ø 10-14 for premixed products
- $15\,\mathrm{m}$ material hose Ø $25\,\mathrm{with}$ cam lock couplings
- 16 m air hose Ø 13 with Geka couplings
- 1 nozzle cleaner
- 1 sponge Ø 30



- → Recommended setup for:
- Mortars for grouts / stuccos
- Adhesives for thermal insulation coatings
- Smoothing plasters
- Smoothers for decorative finishing with silicates or minerals
- Waterproofing
- Solvent-free paints
- Tuckpointing / filling
- Groutings on exposed stones

1107010 Smoothing and grouting kit

- Spray gun
- 1 set of deflectors Ø5-Ø6-Ø8-Ø12 mm
- 1 deflector with hose connection Ø16
- 10 + 5 m material hose Ø 25 with cam lock couplings
- 16 m air hose Ø 13 with Geka couplings
- 1 nozzle cleaner and 1 sponge Ø 30



- Recommended setup for:
- \bullet Binders / mortars for consolidation injections at controlled pressure

1108005 Injection kit for A1 panel

- Pressure control group with adjustable pressure switch 0.5-5 bar
- Small 50 gun with 1 house connections hose deflector Ø 16
- 10 m material hose Ø 25 with camlock coupling
- \bullet 5 m material hose Ø 25 with camlock coupling
- 1 nozzle cleaner and 1 sponge Ø 30



1107009 Painting kit

- Spray gun + deflectors Ø5-Ø6
- 10 m material hose Ø 19 with camlock coupling
- 16 m air hose Ø 13 with Geka couplings
- \bullet 1 nozzle cleaner and 1 sponge Ø 25
- Specific couplings for hosing connection

Accessories for customized setups **SMALL 50 EVO / SMALL 50 ES EVO**

Electric diaphragm compressor IM250

230V / 50Hz 250 I / min. 0.75 kW

• Traditional lime / cement plasters		CHP	250V / 50HZ 250H / HIIII. 0.75 KVV
Premixed / pre-dosed plasters based on cement and lime Premixed / pre-dosed structural plasters Premixed / pre-dosed restorative plasters	1107546		Electric diaphragm compressor IM250 115 V / 60Hz 250 I / min. 0.75 kW
• Thixotropic fiber-reinforced mortars • Insulating plasters based on polystyrene or cork • Fireproofing	1107508	-	Electric diaphragm compressor IM250 230V/60Hz 250 I/min. 0.75 kW
Piston compressor → Recommended for: • Adhesives for thermal insulation coatings • Smoothing compounds for plaster • Smoothers for decorative finishing with silicates or minerals • Waterproofing, even fiber-reinforced • Solvent-free paints	1107610		(Only for 230V / 50Hz versions) Piston compressor C400 230V / 50Hz 2.2 kW
/ibrating grid → Recommended for:	1107510		Vibrating grid 230V / 50-60Hz 0.2 kW
Conventional plaster prepared on site	1107548	1	Vibrating grid 115V 50-60 Hz 0.2 kW
nternal vibrating hopper → Recommended for:	1107016	0 9	Internal vibrating hopper 230V / 50-60Hz 0.2 kW
Tuckpointing / Spacing/grout	1107015		Internal vibrating hopper 115V / 50-60Hz
lopper cover → Recommended for: Products' protection from the air and impurities during pplication	1107513	1	Hopper cover
Pressure control unit with adpressure switch 0.2-5 bar for A1 switch board		1107503	Pneumatic wheels kit
108007 pressure switch 0.2-5 bar for		1107503	Pneumatic wheels kit Pressure measuring unit with camlock coupling Ø 25M Ø 25F 0-100 bar pressure gauge
pressure switch 0.2-5 bar for A1 switch board Remote control extension 15 A1 switch board			Pressure measuring unit with camlock coupling Ø 25M Ø 25F
pressure switch 0.2-5 bar for A1 switch board Remote control extension 15 A1 switch board Remote control 16 m for	m for Adapter:	1107662	Pressure measuring unit with camlock coupling Ø 25M Ø 25F 0-100 bar pressure gauge

1107543

 ${\bf Electric\, diaphragm\, compressor}$

Recommended for:

Accessories SMALL 50 EVO / SMALL 50 ES EVO

D8-1.5 Green

Recommended for:

- Traditional lime / cement plasters
- Premixed / pre-dosed plasters based on cement and lime
- Premixed / pre-dosed structural plasters
- Premixed / pre-dosed restorative plasters
- Thixotropic fiber-reinforced mortars
- Insulating plasters based on polystyrene or cork
- Fireproofing

Pressure (bar) 15 Max. grain size (mm) 6 Flow rate (I / min) 0.8 -14



Stator D8-1.5 MONO CLAMP 1107031

Rotor D8-1.5 MONO

D5-2.5 Purple

Recommended for:

- Adhesives for thermal insulation coatings
- Smoothing compounds for plaster
- Skim coats for decorative finishing with silicates or minerals
- Waterproofing, even fiber
- Solvent-free paints

1107084

D5-2.5 MONO CLAMP

1107085

Rotor D5-2.5 MONO

Pressure (bar) 25 Max. grain size (mm) 3 Flow rate (I / min) 0.6-10

D4-1/2 Lemon Yellow

Recommended for:

• Grouting/spicing/Tuckpointing

Pressure (bar) 25 Max. grain size (mm) 3 Flow rate (I / min) 0.3-4.5



Stator D4-1/2 CLAMP

1107033

Rotor D4-1/2

1107540

Ø 25 F spray gun for traditional / premixed plaster with Ø14 duse

1107568

Ø 25 F spray gun with no-spreading ball valve and air flow regulator

1107549



Ø 25 F spray gun, 1.43 m long for fireproofing and premixed plaster

1107011



Ø 25 F spray gun for finishing coat / filling / touch pointing / injections without deflectors, with air flow regulator and no-spreading ball valve

1107604



Deflector kit 5-6-8-12-16 tempered stainless steel

1107499



Conical tube gun for spacing Ø 25

- · Sectionable steel tube to obtain the desired outlet diameter.
- No spreading ball valve

1107504 1108006



Tuckpointing gun for R2 switch board Tuckpointing gun for A1 switch board

Spacer filler gun with control sensor: On-Open / Off-Closed 24V socket

1107570



U-bend steel hose Ø 25

Concrete hoses with camlock connections

1107529

1107525 1107526

Material hose Ø 19 - 10 m with camlock coupling

Material hose Ø 25 - 15 m with camlock coupling

Material hose Ø 25 - 10 m with camlock coupling

Material hose Ø 25 - 5 m with camlock coupling

Quick couplings compressed air hoses

1107530

Air hose Ø 13 - 5 m with quick couplings

1107531

1107532



Air hose Ø 13 - 16 m with quick couplings

1107076

Air hose Ø 13 - 20 m with quick couplings

1107527

Accessories **SMALL 50 EVO / SMALL 50 ES EVO**

						1
			1107540	1107011	1107549	1107568
1107551		10 pcs kit deflectors Ø 10 (Duse) in polyurethane for premixed plaster	\otimes		\otimes	\otimes
1107552		10 pcs kit deflectors Ø 12 (Duse) in polyurethane for premixed plaster	\otimes		\otimes	\otimes
1107553	_	10 pcs kit deflectors Ø 14 (Duse) in polyurethane for premixed plaster	\otimes		⊗	\otimes
1107554		10 pcs kit deflectors Ø 16 (Duse) in polyurethane for premixed plaster	\otimes		⊗	\otimes
1107557		5 pcs kit deflectors Ø 10 in polyurethane for traditional plaster	\otimes			
1107558		5 pcs kit deflectors Ø 12 in polyurethane for traditional plaster	\otimes			
1107559		5 pcs kit deflectors Ø 14 in polyurethane for traditional plaster	\otimes			
1107560		5 pcs kit deflectors Ø 16 in polyurethane for traditional plaster	\otimes			
1107561		Kit 3 deflectors Ø 5 hardened steel for finishing coat and decorative plaster		\otimes		
1107562	0	Kit 3 deflectors Ø 6 hardened steel for finishing coat and decorative plaster		⊗		
1107563		Kit 3 deflectors Ø 8 hardened steel for finishing coat and decorative plaster		⊗		
1107564		Kit 3 deflectors Ø 12 hardened steel for fills deep spaces by spraying the mortar		⊗		
1107566		3 pcs kit deflectors with hose nozzle Ø 16		⊗		

MIGHTY SMALL 50 Plus

Multi-purpose pump and spray machine

Mighty Small 50 Plus 230V 50/60Hz Sph - 2.2 kW 1106345



Standard Equipment

Control panel with exclusive IMER A1 self-diagnostic inverter
Cable remote control
Power cable 20 m
Safety pressure gauge
D8 -1.5 Stator and Rotor (Green)
Hose manifold Ø 35 Female
Camlock coupling reduction Ø 35M - Ø 25 M
Lifting hook
Integrated lifting handles
50 I hopper in stainless steel
Accessory box incorporated in the frame

It can be used in combination with any type of external mixer:

- Planetary mixer series "MIX"
- Continuous mixer "SPIN" series
- Concrete mixer series "SYNTESI", "MINIBETA" or "RIOBETA"

Technical data	No Limits

	NO LIMITS
-	230V 50-60 Hz
kW	2.2
А	9.5
rpm	37-320
bar	15-25
mm	3 - 6
l/min	1.2 - 26
m	35
mm	25-35
m	20
I	50
mm	650
dB(a)	<76
mm	250
mm	504/1184/682
kg	75
mm	550/1250/1100
kg	120
	A rpm bar mm I/min m mm I mm dB(a) mm kg mm

^(*) The values indicated are subject to variations based on the characteristics of the materials used, their consistency, the type of stator / rotor installed and the size of the pipe used

AIRLESS TRANSFORMATION KIT 1107669

Accessory kit for transforming Mighty Small 50 Plus into Airless

Complete with everything needed for use in "A" mode

- Material outlet flange
- Pressure gauge and sensor
- Flange tie rods
- Transmission rod for "N" Series stators
- 4N13S stator and rotor
- 1/2 "airless hose L20m
- IAG19 spray gun
- Nozzles 619-535-531
- Gun cleaning accessories

Recommended setups for specific uses | **S 50 Airless** mode "N"

Mighty Small 50 Plus



1106052 S 50 Airless 230V 50-60Hz 2.2 kW

N1

Recommended for:

- Traditional lime / cement plasters
- Premixed / pre-dosed plasters based on cement and lime (without vibrating grid)
- Premixed / pre-dosed structural plasters (without vibrating grid)
- Premixed / pre-dosed restorative plasters (without vibrating grid)
- Fiber-reinforced reinforcement mortars (without vibrating grid)
- Insulating plasters based on polystyrene or cork (without vibrating grid)
- Fireproofing (without vibrating grid)
- Grouting (without compressor and spray gun)

1107577 Ø 35 M spray gun for traditional plasters / premixed / stucco

1107543 IM250 compressor 230V/50 Hz

1107508 Electric diaphragm compressor IM250, 230V 60Hz 250 I / min. 0.75 kW

1107510 Vibrating grid 230V/50-60 Hz 0.2 kW

1107528 Material hose Ø 35 - 10 m with camlock coupling

1107531 Air hose Ø 13 - 10 m with quick couplings

1107030 Stator D8-1.5 (green)

1107031 Rotor D8-1.5 (green)

1107520 10 pieces sponge kit for cleaning hose Ø 35

Max installed power	kW	3
Max grain size	mm	6
Max pressure	bar	15
Max material flow*	l/min	26
Pumping distance*	m	35
Pumping height*	m	20
Hose diameter	mm	35

(*) The values indicated are subject to variations based on the characteristics of the materials used, the consistency and their grain size.

Recommended setups for specific uses | \$50 Airless mode "N"

Mighty Small 50 Plus



1106052 S 50 Airless 230V/50-60Hz 2.2 kW

→ Recommended for:

- Traditional lime / cement plasters
- Premixed / pre-dosed plasters based on cement and lime (without vibrating grid)
- Premixed / pre-dosed structural plasters (without vibrating grid)
- Premixed / pre-dosed restorative plasters (without vibrating grid)
- Fiber-reinforced reinforcement mortars (without vibrating grid)
- Insulating plasters based on polystyrene or cork (without vibrating grid) • Fireproofing (without vibrating grid)
- Grouting (without compressor and spray gun)

1107540	Ø 25 F spray gun for traditional /premixed plaster with Ø14 deflector (Duse)
1107543	IM250 compressor 230V/50Hz
1107508	Electric diaphragm compressor IM250 230V/60 Hz 250 I / min. 0.75 kW
1107510	Vibrating grid 230V/50 - 60 Hz 0.2 kW
1107525	Material hose Ø 25 - 15 m with camlock coupling
1107532	Air hose Ø 13 - 16 m with quick couplings
1107084	Stator D5-2.5 Clamp (Purple)
1107085	Rotor D8 1.5 mono (Purple)

1107519 Kit 10 pcs sponge balls for cleaning Ø 25 hoses

Max installed power	kW	3
Max grain size	mm	3
Max pressure	bar	25
Max material flow*	l/min	17
Pumping distance*	m	25
Pumping height*	m	15
Hose diameter	mm	25
(*) The values indicated are subject to v	ariations based on t	ho charactoristics of the

materials used, their consistency and grain size.



S 50 Airless 1106052 230V/50-60Hz - 2.2 kW

N₂

N3

- Recommended setup for:
- Adhesives for thermal insulation coatings
- Smoothing compounds for plaster
- Waterproofing
- Smoothers for decorative finishing with silicates or other minerals

Maximum installed power 4.4 kW

1107010 Smoothing and grouting kit

- 1 set of deflectors Ø5-Ø6-Ø8-Ø12 mm
- 1 deflector with hose connection Ø16
- 10 + 5 m material hose Ø 25 with camlock coupling
- 16 m air hose Ø 13 with Geka couplings
- 1 nozzle cleaner and 1 sponge Ø 30





(Only for 230V / 50Hz versions) C400 piston compressor 230V / 50Hz 2.2 kW



Hopper cover



Remote control 16 m for A1 switch board





- Color: purple
- Maximum grain size 3 mm
- Flow rate (I / min) 2.3 17
- Pressure 25 bar

1107085



Rotor D5-2.5 **PURPLE**



S 50 Airless 230V/50-60Hz - 2.2 kW

N4

→ Recommended setup for: Pressure-controlled consolidation injections

Maximum installed power 2.2 kW



- Pressure meter and pressure switch unit
- Reduction M. 1" F. 3/4" in brass
- Small 50 gun with 1 deflector hose connection Ø 16
- 10 m material hose Ø 25 with camlock coupling
- 5 m material hose Ø 25 with camlock coupling

• 1 nozzle cleaner and 1 sponge Ø 30

- Stator D5-2.5 MONO CLAMP
- Maximum grain size 3 mm
- Flow rate (I / min) 2.3 17





Remote control 16 m for A1 switch board

1107084

Color: purple

- Pressure 25 bar

1107085

Rotor D5-2.5 PURPLE

Recommended setups for specific uses | \$50 Airless mode "N"

Mighty Small 50 Plus



S 50 Airless 1106052 230V/50-60Hz - 2.2 kW **N5**

→ Recommended setup for: Mortars for grouts / Spacing / Tuckpointing

Maximum installed power 2.4 kW



Remote control 16 m for A1 switch board

1107499

Conical tube gun for spacing Ø 25 • Sectionable steel tube to obtain the desired outlet diameter.

1107525



Material hose Ø 25 - 15 m with camlock coupling



Internal vibrating hopper 230V/50-60Hz



Stator D4-1/2 CLAMP • Color: lemon yellow

• No spreading ball valve

• Pressure (bar) 25

• Maximum grain size (mm) 3

• Flow rate (I/min) 1.2 - 9

1107033



Rotor D4-1/2 **LEMON YELLOW**

Accessories **\$ 50 Airless** | mode "A"



BASIC KIT for use S50Airless in "N" mode



Accessory kit for series "D" stators application on S 50 Airless

Essential to use all the kits available for the "S 50 No Limits" mode

- Material outlet flange with camlock connection Ø35 F
- ullet Pressure gauge unit for Ø 35 pipes Camlock fitting Ø 35F / Ø 35M
- Flange tie rods
- Small 50 EVO transmission rod
- Camlock adapter Ø35 Ø25 FF

Kits and accessories for customized setups | **\$ 50 Airless** mode "N"

S 50 Airless mode "N" Mighty Small 50 Plus



- Recommended setup for:
- Traditional lime / cement plasters
- Premixed / pre-dosed plasters based on cement and lime
- Premixed / pre-dosed structural plasters
- Premixed / pre-dosed restorative plasters
- Thixotropic fiber-reinforced mortars for reinforcement
- Insulating plasters based on polystyrene or cork
- Fireproofing

1107005

Premixed / traditional mortar kit

- Spray gun
- Deflectors Ø 12 for traditional mortar
- Deflectors Ø 10-14 for premixed products
- 15 m material hose Ø 25 with camlock coupling
- 16 m air hose Ø 13 with Geka couplings
- 1 nozzle cleaner
- 1 sponge Ø 30



- → Recommended setup for:
- Mortars for grouting /spacing
- Adhesives for thermal insulation coatings
- Smoothing compounds for plaster
- Smoothers for decorative finishing with silicates or others minerals
- Waterproofing
- Solvent-free paints

Smoothing and grouting kits

- Spray gun
- 1 set of deflectors Ø5-Ø6-Ø8-Ø12 mm
- **1107010** 1 deflector with hose connection Ø16
 - 10 + 5 m material hose Ø 25 with cam camlock coupling
 - 16 m air hose Ø 13 with Geka couplings
 - 1 nozzle cleaner and 1 sponge Ø 30



- Injection kit for A1 switch board
- Pressure control group with adjustable pressure switch 0.5-5 bar
- 1108005
- Small 50 gun with 1 deflector Ø 16
 10 m material hose Ø 25 with cam camlock coupling
- 5 m material hose Ø 25 with cam camlock coupling
- \bullet 1 nozzle cleaner and 1 sponge Ø 30



Painting kit

1107009

- Spray gun + deflectors Ø5-Ø6
- 10 m material hose Ø 19 with camlock coupling
- 16 m air hose Ø 13 with Geka couplings
- 1 nozzle cleaner and 1 sponge Ø 25
- Specific couplings for piping connection

Kits and accessories for customized setups | \$50 Airless mode "N"

Mighty Small 50 Plus

Electric diaphragm compressor

→ Recommended for:

• Traditional lime / cement plasters

• Premixed / pre-dosed plasters based on cement and lime

Premixed / pre-dosed structural plasters
Premixed / pre-dosed restorative plasters

• Thixotropic fiber-reinforced mortars for reinforcement

• Insulating plasters based on polystyrene or cork

Fire proofing mortars



IM250 electric membrane compressor 230V / 50 Hz 250 I / min. 0.75 kW

IM 250 electric membrane compressor 230V 60 Hz

Piston compressor

Recommended for:

Adhesives for thermal insulation coatings

• Smoothing compounds for plaster

Smoothers for decorative finishing with silicates or minerals

Waterproofing, seal even fiber-reinforced

Solvent-free paints

1107610

1107543

1107508



(Only for 230V / 50Hz versions) Piston compressor C400 230V / 50 Hz 2.2 kW

Vibrating grid

Recommended for: • Traditional products packed on site 1107510



Vibrating grid 230V / 50-60 Hz 0.2 kW



 Recommended for • Mortars for grouts / stuccos 1107016



Hopper cover

Recommended for:

1107513 Products' protection from the air during application



Hopper cover

1108007



Pressure control unit with adjustable pressure switch 0.2-5 bar for A1 switch board

1107503



Pneumatic wheels kit

1108009



15 m remote control extension for A1 switch board

1107662



Pressure measuring unit with camlock coupling Ø 25M Ø 25F 0-100 bar pressure gauge





Hose cleaning kit Ø25 with air





Kit 10 pcs sponge balls for cleaning Ø 25

Kit 10 pcs sponge balls for cleaning Ø 35

1108008



Remote control 16 m for A1 switch board

Concrete hoses with camlock connections

1107529

1107525

1107526

1107527

1107074 1107528

Material hose Ø 19 - 10 m with camlock coupling

Material hose Ø 25 - 15 m with camlock coupling

Material hose Ø 25 - 10 m with camlock coupling

Material hose Ø 25 - 5 m with camlock coupling

Material hose Ø 25 M35 / M25 L5 m with camlock coupling

Material hose Ø 35 - 10 m with camlock coupling

Quick connection compressed air hoses

1107530

1107520

1107531

1107532 1107076



Air hose Ø 13 - 5 m with quick couplings

Air hose Ø 13 - 10 m with quick

couplings

Air hose Ø 13 - 16 m with quick

couplings

Air hose Ø 13 - 20 m with quick couplings

1107540



Ø 25 F spray gun for traditional / premixed plaster with Ø14 deflector

1107568



Ø 25 F spray gun with no-spreading ball valve and air flow regulator

1107549



Ø 25 F spray gun, 1.43 m long for fireproofing and premixed plaster

1107011



Ø 25 F spray gun for finishing coat / filling / touch pointing / injections without deflectors, with air flow regulator and no-spreading ball valve

1107604



Deflector kit 5-6-8-12-16 tempered stainless steel

1107499



Conical tube gun for spacing Ø 25

• Sectionable steel tube to obtain the desired outlet diameter.

• No spreading ball valve

1108006



Tuckpointing gun for A1 switch board with control sensor: On-Open / Off-Closed 24V socket





U bend steel pipe Ø 25

Accessories | **S 50 Airless** mode "N" | **Mighty Small 50 Plus**

				4		À
			-	1	*	4
		1107540	1107011	1107549	1107568	1107577
1107551	10 pcs kit deflectors Ø 10 (Duse) in polyurethane for premixed plaster	Ø		Ø	Ø	\otimes
1107552	10 pcs kit deflectors Ø 12 (Duse) in polyurethane for premixed plaster	\otimes		\otimes	\otimes	\otimes
1107553	10 pcs kit deflectors Ø 14 (Duse) in polyurethane for premixed plaster	\otimes		\otimes	⊗	\otimes
1107554	10 pcs kit deflectors Ø 16 (Duse) in polyurethane for premixed plaster	\otimes		\otimes	⊗	\otimes
1107557	5 pcs kit deflectors Ø 10 in polyurethane for traditional plaster	\otimes				\otimes
1107558	5 pcs kit deflectors Ø 12 in polyurethane for traditional plaster	\otimes				\otimes
1107559	5 pcs kit deflectors Ø 14 in polyurethane for traditional plaster	Ø				\otimes
1107560	5 pcs kit deflectors Ø 16 in polyurethane for traditional plaster	Ø				\otimes
1107561	Kit 3 deflectors Ø 5 hardene steel for finishing coat and decorative plaster	d	Ø			
1107562	Kit 3 deflectors Ø 6 hardene steel for finishing coat and decorative plaster	d	Ø			
1107563	Kit 3 deflectors Ø 8 hardene steel for finishing coat and decorative plaster	d	Ø			
1107564	Kit 3 deflectors Ø 12 hardened steel for fills deep spaces by spraying the morta	ır	Ø			

D8-1.5 Green

→ Recommended for:

- Traditional lime / cement plasters
- Premixed / pre-dosed plasters based on cement and lime
- Premixed / pre-dosed structural plasters
- Premixed / pre-dosed restorative plasters
- Thixotropic fiber-reinforced mortars
- Insulating plasters based on polystyrene or cork
- Fireproofing

Pressure (bar) 15

Maximum grain size (mm) 6 Flow rate (I / min) 4 - 26

1107030

Stator D8-1.5 MONO CLAMP 110703

Rotor D8-1.5 MONO

D5-2.5 Purple

Recommended for:

- Adhesives for thermal insulation coatings
- Smoothing compounds for plaster
- Skim coats for decorative finishing
- Waterproofing, even fiber-reinforced
- Solvent-free paints

Pressure (bar) 25

Maximum grain size (mm) 3 Flow rate (I / min) 2.3 - 17



Stator D5-2.5 MONO CLAMP

1107085

Rotor D5-2.5 MONO

D4-1/2 Lemon Yellow

→ Recommended for:

• Grouting / Tuckpointing / Spacing

Pressure (bar) 25 Maximum grain size (mm) 3 Flow rate (I / min) 1.2 - 9





1107033



KOINE 3.1

Continuous cycle spraying and mixing pump

Koine 3.1 230V/50Hz Sph - 3.4 kW **1106307 NEW**

Koine 3.1 Coat 230V/50Hz Sph - 4.9 kW **1106308 NEW**





















Safety sensor in case of removal of the grid from the hopper or in case of opening and overturning of the mixer motor.



- IM250 diaphragm compressor fitted as standard on Koine 3.1
- C400 piston compressor fitted as standard on Koine 3.1 Coat

In both versions the compressor is mounted on the machine and easily removable.

Description

The new Koine 3.1 is designed to be versatile and easy to use even by the less experienced operator thanks to the proven Easy Start system and interactive display. Koine 3.1 is equipped with safety protections that immediately stop the electric motors in case of removal of the hopper grid or opening of the mixing chamber.

Dry premixed materials (Dry mode)

- Mortars for gluing and smoothing thermal insulation panels
- Mortars for reinforced concrete / lime-based structural reinforcement
- Restoring / dehumidifying mortars for masonry walls
- Binders / mortars for consolidation injections
- Lime / cement / gypsum based plasters
- Lime / cement / gypsum based smoothing compounds
- Insulating plasters based on polystyrene or cork
- Cement / anhydride-based self-levelling substrates
- Mortars to protect structures from heat

Wet materials (Wet mode)

- Finishing coatings, mineral smoothing compounds with silicates or quartzite
- Waterproofing products, including fiber-reinforced ones
- Smoothing compounds for elastomeric / water-repellent finishes
- Cementitious mortars for reinforced structural reinforcement
- Binders / mortars for consolidation injections
- Mortars for tuckponting / grouting

Koine 3.1 turns into a pump for ready-to-use smoothing products in paste, injection mortar and tuckpointing, simply by turning a switch on the control panel and adjusting the flow rate of material to your preference. In particular, the "Coat" version is equipped with a 4001/min piston compressor, optimized for the application of fiber-rich or highly viscous smoothing products.

Operation

Dry mode

The dry product contained in the bags is poured into the hopper, where an agitator shaft accompanies the material towards the mixing chamber. The water needed to obtain the mixture is injected into the mixing chamber by a stainless steel pump. The water flow is kept constant by a particular stabilization system and controlled by a valve that starts or stops the flow when necessary. The amount of water in the mixture can be viewed in the flow meter and can be adjusted according to needs through a micrometric valve.

The material is mixed with water and immediately sucked by the eccentric screw pump, and then pushed into the hoses until it reaches the opposite end. The 6 adjustable pumping speeds allow to increase or decrease the power absorbed by the pump, adapting it to the electric power available in the electrical system.

Wet mode

The wet potted product can be poured directly into the Koine 3.1 hopper. If it is a dry product contained in the bags, to be mixed with water, it must first be mixed with a mixer in a container and then poured into the hopper to be pumped. The mixture contained in the hopper is sucked by the rotor-stator pumping system and pushed into the pipe until it reaches the opposite end of the pipe. The gradually variable speed allows you to adapt the flow rate of material to the application needs.

Different accessories for spraying products or devices for controlled pressure injections can be connected to the hoses.

The machine can also be used simply with an open hose for laying self-levelling or grouting products.



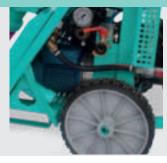












- 300 mm large wheels
- High efficiency hydraulic system, with generous size self-priming Calpeda electric pump, capable of 4.5 bar of pressure, with stainless steel cap.



Control panel with inverter and interactive display.
Easy to use also for the less experienced operator.
A series of visual and acoustic diagnostics warnings makes each operation more simple to perform: H2O, BLOCC, STOP, ERRO8, etc.

Standard Equipment

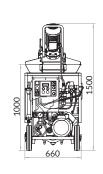
Stator and Rotor D5-2.5 Monoflex (purple)
Direct connection for hoses material DN35 F
Material delivery pressure gauge
Control panel with IMER A1 inverter
Remote control ready
6 selectable speeds in Dry Mode
Progressive pumping speed adjustment in Wet Mode
Interactive display with alphanumeric codes
IM250 diaphragm compressor on board the machine (Koine 3.1)
Fini VKM 402 piston compressor on board the machine (Koine 3.1 Coat)
Calpeda NGX2 self-priming stainless steel pump
Water system with flow meter and anti-freeze drainage
Easy start starting system
20 m electric cable with 16 A plug
20 m water hose Ø 19 mm
16 m air hose Ø 13 mm
15 m material hose Ø 25 mm
Spray gun for premixed Ø 25 with deflectors (Koine 3.1)

Spray gun for smoothing compounds with deflectors + Spray gun Ø 25 (Koine 3.1 Coat)

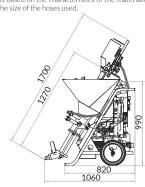
Technical data		Koine 3.1	Koine 3.1 Coat
Power supply	-	230V/50Hz	230V/50Hz
Max installed power	kW	3.4	4.9
Mixer motor power	kW	2.2	2.2
Electric pump motor power	kW	0.45	0.45
Electric compressor	kW-l/min	0.75 - 250	2.2 - 400
Dry mode material flow rate*	l/min	7-17	7-17
Wet mode material flow rate*	l/min	2.3-17	2.3-17
Pumping distance served*	m	25	25
Height served*	m	15	15
Hopper volume	1	75	75
Loading height	mm	1000	1000
Sound pressure level	dB (A)	< 76	< 79
Dimensions w/I/h	mm	660x1060x1500	660x1060x1500
Complete machine weight	kg	159	162
Packing size w / l / h	kg	800/1600/1700	800/1600/1700

(*) The values indicated are subject to variations based on the characteristics of the materials used and their consistency, type of stator / rotor installed and the size of the hoses used.

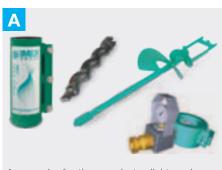
kg



Weight of the packed machine



Setups for specific applications **KOINE 3.1**



Accessories for thermo-plaster, lightened screed and fireproofing materials.

1107030 Stator D8-1.5 MONO CLAMP

1107029 Rotor D8-1.5 with tab - Ocher

1107683 Light material mixer (> 990Kg/mc)

1107517 Turbo mixer



Accessories for thermo-plaster, lightened screed and fireproofing materials. Without turbine

1107030 Stator D8-1.5 MONO CLAMP

1107031 Rotor D8-1.5 MONO - Green

1107683 Light material mixer (> 990Kg/mc)



underlyments

1107030 Stator D8-1.5 MONO

1107031 Rotor D8-1.5 MONO - Green

Remote control extension 15 m for 1108009 A1 switch board



→ Recommended preparation for mortars for tuckpointing / grouting

1107499 Conical tube gun for spacing

Remote control extension 16 m for A1 switch board

1107032 Stator D 4-1/2 CLAMP

1107033 Rotor D4-1/2 LEMON YELLOW



- Accessories for the application of:
- Adhesives for thermal insulating coatings
- Smoothing compounds for plaster
- Smoothing compounds for decorative finishing with silicates or quartzite
- Waterproofing
- Solvent-free paints
- Filling deep spaces on rocks
- Brick / stone tuckpointing

Smoothing and grouting kit

- Spray gun
- 1 set of deflectors Ø5-Ø6-Ø8-Ø12 mm
- 1 deflector with hose connection Ø16

- **1107010** 10 + 5 m material hose Ø 25 with cam lock couplings
 - 16 m air hose Ø 13 with Geka
 - 1 nozzle cleaner and 1 sponge Ø 30



→ Accessories for consolidation injections with pressure control

1108005 Injection kit for A1 panel

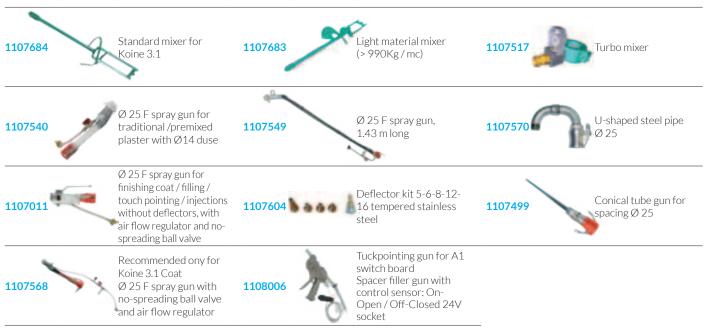
- Pressure control group with adjustable pressure switch 0.5-5 bar
- Small 50 gun with 1 house connections hose deflector Ø 16
- 10 m material hose Ø 25 with camlock coupling
- 5 m material hose Ø 25 with camlock coupling
- 1 nozzle cleaner and 1 sponge Ø 30

Remote control extension 15 m for A1 switch board

Stators and Rotors KOINE 3.1



Accessories for customized setups **KOINE 3.1**



Accessories for customized setups **KOINE 3.1**

1107551	10 pcs kit deflectors Ø 10 (Duse) in polyurethane for premixed plaster	1107557	5 pcs kit deflectors Ø 10 in polyurethane for traditional plaster
1107552	10 pcs kit deflectors Ø 12 (Duse) in polyurethane for premixed plaster	1107558	5 pcs kit deflectors Ø 12 in polyurethane for traditional plaster
1107553	10 pcs kit deflectors Ø 14 (Duse) in polyurethane for premixed plaster	1107559	5 pcs kit deflectors Ø 14 in polyurethane for traditional plaster
1107554	10 pcs kit deflectors Ø 16 (Duse) in polyurethane for premixed plaster	1107560	5 pcs kit deflectors Ø 16 in polyurethane for traditional plaster
1107690	C400 piston compressor 230 / 50Hz 2.2 kW → Recommended for: • Adhesives for thermal insulating coatings • Smoothing compounds for plaster • Smoothing compounds for decorative	1108007	Pressure control unit with adjustable pressure switch 0.2-5 bar for A1 switch board
	finishing with silicates or quartz • Waterproofing also fiber-reinforced • Solvent-free paints IM250 diaphragm compressor 230V / 50Hz 0.75kW	1108008	Remote control 16 m for A1 switch board
1107691	 → Recommended for: Mortars for structural reinforcement, cement / lime base Restoring / dehumidifying mortars for masonry walls Lime / cement / gypsum based plasters Insulating plasters based on polystyrene or cork Mortars to protect structures from heat 	1108009	Remote control extension 15 m for A1 switch board
1107525	Material hose Ø 25 - 15 m with camlock coupling	1107532	Air hose Ø 13 - 16 m with quick couplings
1107526	Material hose Ø 25 - 10 m with camlock coupling		
1107527	Material hose Ø 25 - 5 m with camlock coupling	1107531	Air hose Ø 13 - 10 m with quick couplings
1107528	Material hose Ø 35 - 10 m with camlock coupling		
1107074	Material hose Ø 25 M35 / M25 L5 m with camlock coupling	1107530	Air hose Ø 13 - 5 m with quick couplings
1107087	Cleaning kit for Ø 35 hoses Accessory for cleaning Ø 35 hoses with air or water	- 1107565	Camlock coupling adapter
1107103	Cleaning kit for Ø 25 hoses Accessory for cleaning Ø 25 hoses with air or water	110/303	Ø 35 F - Ø 25 M

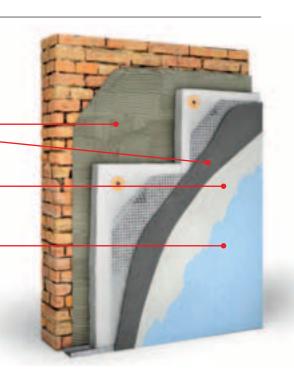
Some application fields for **KOINE 3.1**

THERMAL INSULATION COATINGS

Ready-to-use base skim coat in pot to be poured into the hopper.

Premixed skim coat in bag mixed directly in the machine.

Potted siloxane or quartz finish coating to be poured into the hopper.

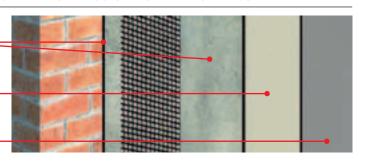


STRUCTURAL REINFORCEMENTS IN THICKNESS OR LOW THICKNESS

Premixed skim coat in bag mixed directly in the machine or premixed two-component products poured into the hopper.

Ready-to-use base skim coat in pot to be poured directly into the hopper.

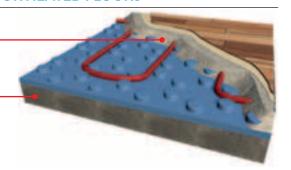
Siloxane or quartz finish coating contained in pot to be poured into the hopper.



SELF-LEVELLING UNDERLAYMENTS ALSO FOR HEATED FLOORS

Premixed self-levelling underlay in bag mixed directly in the machine

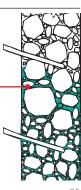
Pre-mixed polystyrene-based thermal insulating substrate mixed directly in the machine



CONSOLIDATION INJECTIONS

Pre-mixed slurry or micro grouts poured into the hopper (recommended system for wall consolidation injections).

Grout or micro grout mixed directly in the hopper (recommended system for anchoring or in any case where the quantities of injected product are significant).



STEP 120 three-phase

Eccentric screw mortar pump

Step 120 400V / 50Hz Tph 2 speed - 3.6 / 4.8 kW **1106091**

Planetary mixer 400V / 50Hz Tph 1.1 kW **1107573**



















C310 piston compressor, integrated and protected under the cover. Electrically excludable via On / Off button, when not needed.

Description

The three-phase Step 120 mortar pump is engineered to handle multiple applications. It is suitable for pumping or spraying:

- Traditional lime / cement plasters (Standard version)
- premixed / pre-dosed cement / lime based plasters (also colored)
- premixed / pre-dosed structural plasters
- premixed / pre-dosed restorative plasters
- Insulating plasters based on polystyrene or cork
- Mortars for fiber-reinforced
- Masonry mortar
- Binders / mortars for consolidation injections
- Filling concrete with metal fibers / polypropylene / carbon / glass
- \bullet Fiber-reinforced concrete (grain size max. 12 mm)
- Self-levelling cement / anhydride based screedsLightweight polystyrene-based screeds
- Fireproofing
- Refractory mortars (only for wet application)
- Mortar for fill core grout or grouting (max grain size 12 mm)
- Fiber-reinforced concrete (max grain size 12 mm)
- \bullet Self-levelling screeds with a maximum flow rate of 6 mc / h
- Shotcrete until 12 mm grain size

The low loading height of the hopper allows it to be load by any type of external mixer:

- Planetary mixer series "MIX"
- Continuous mixer "SPIN 30"
- Concrete mixer series "SYNTESI"

For greater compactness and ease of handling, the planetary mixer to be integrated into the machine is available as an accessory.



The generous sized agitator shaft located inside the hopper allows the material to move when the machine starts working again after a long stop with the material inside, preventing segregation.

Operation

The mixture prepared in the mixer is poured directly into the hopper through a vibrating grid that filters out any inert material of excessive size. The material is sucked by the eccentric screw pump and pushed into the hose until it reaches the opposite end where the spray gun is located.

The air is provided by the standard integrated compressor projects the material through the gun onto the application area. The machine can be started and stopped directly via the air tap located on the spray gun.

In the case of filling mortars / grouts or self-levelling screeds, "open hose" is used. For these applications, the On / Off wired remote control is available as an optional accessory.

Equipped with an exclusive IMER IM25L pumping unit capable of satisfying most pumping and spraying needs. It can be further optimized for specific needs, due to a wide range of optional accessories.

Step 120 three-phase offers two pumping speeds to adapt the pump to different applications.

In some applications where the quantities of material to be pumped are significant, the machine can be equipped with a high-performance pumping unit and loaded directly by a concrete mixer or dumper.











Essential electrical panel with rotation direction selector, double speed selector of the eccentric screw and missing grid warning light and power line presence.



Extremely handy and light.
Easy to move on construction sites thanks to the considerable ground clearance in the displacement position.
15 kg (with mixer on board) is the maximum weight it reaches when the operator moves it to the construction site.

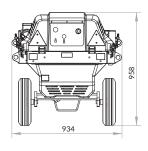
Standard equipment (Cod. 1106091 400V/50Hz)

Power supply panel
IM25L stator and rotor
Gun for traditional / premixed plaster
Vibrating grid
Compressor 310 l/min.
30 m (20 + 10) Ø 35 material hose
Air hose 31 m Ø 13
Hose holder band
Accessory box
Accessory for cleaning material hose by air or water
Sponge balls for washing hoses DN35
Power cable 20 m
Remote control predisposition
Ø 50 hose connection (Ø 35 adapter in the hose)
Solid rubber wheels

2111	958
2111	

Technical data			
Version	-	with mixer	without mixer
Motor power	kW	3.6 to 1 speed/4.8 to 2 speeds	3.6 to 1 speed/4.8 to 2 speeds
Mixer motor power	kW	1,1	-
Electric piston compressor	-	2.2 kW - 310 l/min	2.2 kW - 310 l/min
Grain size (IM 25L)*	mm	8	8
Flow rate*	I/min	17/35	17/35
Pumping distance*	m	60	60
Pumping height*	m	20	20
Hopper capacity		120	120
Hopper loading height	mm	-	700
Mixer capacity		120	-
Mixer loading height	mm	1300	-
Dimensions w/l/h	mm	934/2111/1273	934/2111/958
Machine weight	kg	404	280
Packed machine dimensions w/l/h	n mm	1000/1650/1600	1000/1650/1100
Packed machine weight	kg	460	340

(*) The values indicated are subject to variations based on the characteristics of the materials used, their consistency, the type of stator / rotor installed and the size of the hose used.





STEP 120 DUAL

Eccentric screw mortar pump



STEP 120 DUAL is a **NEW GENERATION** eccentric screw mortar pump, extremely handy and light, with variable speed. **SMART LINK TECHNOLOGY**: the machine configures itself automatically according to the available power supply **(single-phase or three-phase)** and to the available electric power **from 3 to 8 kW**. The **INVERTER** optimizes the management of the motors and allows the management of electrical system

- faults and material blocks. **IOT INTERCONNECTION**, with standard **Bluetooth** and **IMERCONNECT** app for machine monitoring and data download. **INTEGRATED SELF-DIAGNOSTICS**, with always available data: consumption/hours of operation/absorption/status of the machine parts. Optional planetary mixer for greater compactness and ease of handling. "3D **Printing**" ready.
- SMART LINK: SELF-CONFIGURATION OF THE MACHINE ACCORDING TO THE AVAILABLE POWER SUPPLY (SINGLE-PHASE OR THREE-PHASE) AND TO THE AVAILABLE ELECTRIC POWER FROM 3 TO 8 KW
- IOT INTERCONNECTION FOR MACHINE MONITORING AND DATA DOWNLOAD BY BLUETOOTH AND IMERCONNECT APP
- INTEGRATED SELF-DIAGNOSTICS: SIMPLE AND INTUITIVE CONTROL PANEL WITH DIAGNOSTIC INFORMATION ALWAYS AVAILABLE FOR THE USER
- "3D PRINTING" READY: MACHINE READY TO BE CONTROLLED BY EXTERNAL PROGRAMMABLE LOGIC CONTROLLER (PLC) FOR CONSTRUCTION 3D PRINTING (C3DP)

Technical data		With Mixer	Without Mixer
Power supply	-	400V three-phase 230V single-phase	400V three-phase 230V single-phase
Motor power	kW	4.8	4.8
Mixer motor power	kW	1.4	-
Electric compressor	-	2.2kW - 400 l/min	2.2kW - 400 l/min
Grain size (IM25L and 35 mm hoses)	mm	8	8
Flow rate (IM25L and 35 mm hose)*	l/min	from 0 to 35	from 0 to 35
Pumping distance*	m	60	60
Pumping height*	m	20	20
Hopper capacity	I	120	120
Hopper loading height	mm	-	700
Mixer capacity	I	120	-
Mixer loading height	mm	1300	-
Dimensions w/l/h	mm	934/2111/1273	934/2111/958
Machine weight	kg	404	280
Packed machine dimensions w/l/h	mm	1000/1650/1600	1000/1650/1100
Packed machine weight	kg	460	340

 $^{^{*}}$ The values indicated are subject to variations based on the characteristics of the materials used, their consistency, the type of stator /rotor installed and the size of the hose used.

	230V60Hz Tph	230V60Hz Tph	230V60Hz Tph	400V 60Hz Tph	400V50Hz Tph	400V50Hz Tph	400V50Hz Tph	400V50Hz Tph	400V50Hz Tph	400V50Hz Tph
	1106181	1106086	1106055	1106087	1106091	1106089	1106074	1106057	1106176	1106044
	STEP UP	STEP UP	STEP 120 R+M	STEP 120	STEP 120	STEP 120 F	STEP 120	STEP 120 Grouting	STEP 120 FPROOF	STEP 120 GRM
	Basis for customizations	Standard	Standard Towable with mixer	Standard	Standard	Conventional Mortar long distance pumping	Conventional Grouting	Premix Grouting Hi-Flow	Fireproofing	Standard Towable with mixer
Planetary mixer			\otimes						(\otimes
Predisposition for optional planetary mixer		\otimes		\otimes	⊗	\otimes	\otimes	\otimes		
Towable on road (European approval)	\otimes		\otimes							\otimes
Rigid axle and solid rubber wheels		\otimes		\otimes	⊗	\otimes	\otimes	⊗	\otimes	
Vibrating sieve		\otimes		\otimes	\otimes	\otimes	\otimes			\otimes
Grid for premixed materials	⊗		⊗					⊗	⊗	
IM25L pumping unit	\otimes	\otimes	\otimes	\otimes	\otimes	\otimes	\otimes		\otimes	\otimes
1.5 L7 Pumping unit (4.2Mc/h)								Ø		
310 l/min Air piston compressor		\otimes	\otimes	\otimes	\otimes	\otimes			\otimes	\otimes
Predisposition for optional 310 l/min piston air compressor	⊗									
Spray gun Ø 35		\otimes	\otimes	\otimes	\otimes	\otimes				\otimes
Spray gun Ø 25, 1.43m long with anti- spreading valve and air flow control.									⊗	
Flat duse Ø12 and Ø14		\otimes	\otimes	\otimes	\otimes	\otimes			\otimes	\otimes
Conical deflectors Ø 14 and Ø 16		Ø	Ø	Ø	Ø	Ø			Ø	Ø
Ø13 air hose with quick couplings		20m + 10m	20m+10m	20m +10m	20m + 10m	20m+10m			20m+10m +5m	20m + 10m
Ø25 material hose with Ø35M - Ø25M fittings L5m									Ø	
Ø35 material hose with MF cam fittings	10m	20m + 10m	10m+10m+10m	20m + 10m	20m + 10m	20m	20m + 10m		20m + 10m	20m + 10m
Ø50 material hose with MF cam fittings						10m		20m + 10m		
Conical reduction with cam connection Ø50M - Ø35F	⊗	⊗	⊗							
Sponge ball for washing hoses Ø 35	Ø	⊗	Ø	\otimes	Ø	⊗	⊗		Ø	\otimes
Sponge ball for washing hoses Ø50						\otimes		\otimes		
Wired remote control L 37m							\otimes	\otimes		
Predisposition for wired remote control	\otimes	\otimes	Ø	\otimes	\otimes	\otimes	\otimes	\otimes	\otimes	\otimes
Electric box with control panel	\otimes	Ø	⊗	\otimes	\otimes	\otimes	\otimes	\otimes	8	\otimes
Electric power cable L20 m	⊗	Ø	⊗	\otimes	⊗	\otimes	\otimes	⊗	⊗	\otimes
Electric motor 3,6/4,8 kw	⊗	⊗	⊗	\otimes	⊗	⊗	⊗	⊗	Ø	Ø
Hose support band	\otimes	⊗	\otimes	\otimes	\otimes	\otimes	\otimes	\otimes	\otimes	\otimes
Hoses cleaning accessory with compressed air or water	Ø	Ø	Ø	Ø	Ø	Ø	Ø	Ø	Ø	Ø
Accessory box	\otimes	\otimes	\otimes	\otimes	\otimes	\otimes	\otimes	\otimes	\otimes	\otimes
Hopper loading height (mm)	700	700	1377	700	700	700	700	700	1377	1377
Dimensions w/I/h (mm)	1181/2124/1086	934/2054/1021	1181/2124/1377	934/2054/1021	934/2054/1021	934/2054/1021	934/2054/1021	934/2054/1021	934/2054/1300	1181/2124/1377
Machine weight (Kg)	240	280	400	280	280	280	240	262	390	400

STEP 120 Road Towing European approval

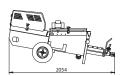


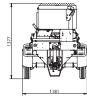


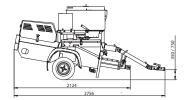




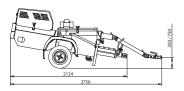












Technical data	Step 120 Towable on the road		
Towing ball hitch Ak 160b	mm/inc	50 -2	50 - 2
Tubeless tires	Inc	4.8/4.00-8	4.8/4.00-8
Maximum speed limit	Km/h	130	130
Lighting system power supply	Volts	12 - 13.8	12 - 13.8
Car trailer round connection 7 pin	D/mm	36	36
Hopper / Mixer loading height	mm	1377	700
Dimensions w/l/h	mm	1181/2124/1377	1181/2124/1086
Machine weight	Kg	400	290
Packed machine dimensions w/l/h	mm	1181/1195/1650	1181/1195/1050
Packed machine weight	Kg	460	350

WEIGHT AND MEASURES STEP 120 PACKED

Code	Model	Packed machine weight	Packed machine dimensions w/l/h (mm)
1106181	STEP UP 230V 60Hz Tph	260 kg	1181/1995/1100
1106086	STEP UP 230V 60Hz Tph	340 kg	934/1650/1100
1106055	STEP 120 R+M 230V 60HzTph	460 kg	1181 / 1995 / 1650
1106087	STEP 120 400V 60Hz Tph	340 kg	934/1650/1100
1106079	STEP 120 400V 60Hz Tph	290 kg	934/1650/1100
1106091	STEP 120 400V 50Hz Tph	340 kg	934/1650/1100
1106089	STEP 120 F400V 50Hz Tph	340 kg	934/1650/1100
1106074	STEP 120 400V 50Hz Tph	290 kg	934 / 1650/ 1100
1106057	STEP 120 400V 50Hz Tph	325 kg	934 / 1650 / 1100
1106176	STEP 120 FPROOF 400V 50Hz Tph	450 kg	934/1650/1600
1106044	STEP 120 GRM 400V 50Hz Tph	460 kg	1181 / 1995 / 1650
1106054	STEP 120A 230V 60Hz Tph	350 kg	1181/1995/1100
1106094	STEP 120A 400V 50Hz Tph	360 kg	934/1650/1100

Please note: weights estimated with a tolerance of 5%.

Wood crate for superposing No.2 Step 120 without mixer

Dimensions of the wooden case w/l/h	(mm)	1250/1750/1000
Weight of the wooden crate	Kg	100
Packaging dimensions w/l/h	(mm)	2030 / 1750 / 1000
Packaging weight	Kg	According to the model

Can be used with the following STEP 120 models

1106086	STEP UP230V60Hz Tph	1106089	STEP 120 F400V50Hz Tph
1106087	STEP 120 400V 60Hz Tph	1106074	STEP 120 400V50Hz Tph
1106079	STEP 120 400V 60Hz Tph	1106057	STEP 120 400V50Hz Tph
1106091	STEP 120 400V 50Hz Tph	1106094	STEP 120A 400V50Hz Tph

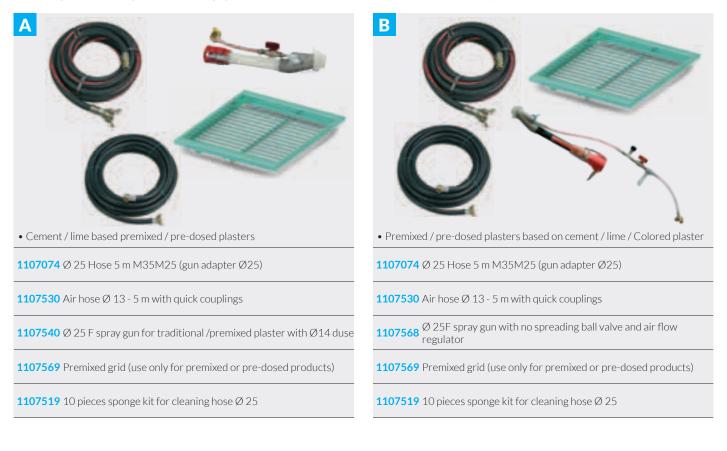




Optional accessories for customized setups STEP 120 three-phase

1107573 Three-phase mixer 400V / 50 Hz 1.1 kW Particularly suitable for mixing all pumpable products with the Step 120 three-phase. 1107509 Three-phase mixer 230V / 50 Hz Particularly suitable for mixing: • Mortars for protecting metal structures from fire 1107618 Mixer rubber paddles • Binders / mortars for consolidation injections • Waterproofing seal To be used with all pre-dosed or premixed products. Premixed grid for Step 120 1108018 Indispensable in the case of fiber-reinforced products with mixer 1107573 Specific use in combination with the 1.5 L7 pumping unit Step 120 three-phase vibrating screen 1107569 for pumping concrete up to 12 mm passage 12 mm Exclusive accessory for customizing STEP UP 120 Kit Air piston compressor 310 l/min 1107585 230V60Hz TPH Code 1106181 230V / 60Hz Tph Spray mortar applications

Setups for specific applications **STEP 120** three-phase





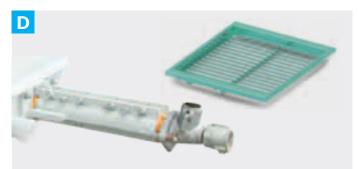
• Cement / lime based premixed / pre-dosed plasters

1107074 Pt pipe Ø 25 5m M35M25 (gun adapter Ø25)

1107549 Elongated gun Ø25 1.43 m with no spreading ball valve and air flow control

1107569 Premixed grid (use only for premixed or pre-dosed products)

1107519 10 pieces sponge kit for cleaning hose Ø 25



 \implies Recommended for pumping at distances greater than 40 m with Ø 35 guns and accessories supplied or Ø 25 Spry gun.

Flow rate 0.8-1.6 mc/h, pressure 30 bar, maximum grain size 6 mm.

- Binders / mortars for consolidation injections (low flow high pressure)
- premixed / pre-dosed plasters based on cement / lime / Colored plaster
- premixed / pre-dosed structural plasters
- premixed / pre-dosed restorative plasters
- Fiber-reinforced reinforcement mortars (for pumping over long distances)

1107088 2L6 pumping kit

1107569 Premixed grid (use only for premixed or pre-dosed products)



High flow rates 2.2-4.5 mc/h, pressure 20 bar, maximum grain size 10 mm

- Self-levelling cement / anhydride based screeds
- Lightweight polystyrene-based screeds

1107090 60.12 pumping kit

1107533 10 m Ø 50 material hose with cam Camlock connection

1107534 20 m Ø 50 material hose with cam Camlock connection

1107569 Premixed grid (use only for premixed or pre-dosed products)

1107521 Kit of 10 sponges for washing Ø50 tube



→ Recommended for free tube pumping.

High flow rates $4.2\,\mathrm{mc}$ / h (used only in first speed), pressure 15 bar, particle size 12 mm, agitator shaft included.

- Grouting grain size max 12 mm
- Grouting with metal fibers / polypropylene / carbon / glass
- Self-levelling cement / anhydride based screeds
- Lightweight polystyrene-based screeds

1107660 1.5 L7 pumping kit

1107533 10 m Ø 50 material hose with cam connection

1107534 20 m Ø 50 material hose with cam connection

1107569 Grid for premixed materials

1107521 Kit of 10 sponges for washing Ø50 tube











Recommended for spraying shotcrete, with the aid of an additional external compressor. Min. 4500 I / min. Flow rate 4.2 mc / h (used only in first speed), pressure 15 bar, particle size 12 mm.

1.5 L7 pumping kit

- Stator 1.5 L7
- Rotor 1.5 L7

1107660 • Agitator shaft complete with rubber joints and pins

- Material manifold complete with tie rods and support flange
- Victaulic joint with seal
- \bullet Reduction cone with pressure gauge camlock connection Ø50

1107533 10 m Ø 50 material holder tube with cam connection

1107534 20 m Ø 50 material holder tube with cam connection

1106250 Shotcrete gun Ø 50-2 way

1107046 Step 120 three-phase vibrating screen passage 12 mm

1107521 Kit of 10 sponges for washing Ø50 tube

Common accessories **STEP 120** single-phase / three-phase

Stators and Rotors

IM 25L Blue

→ Recommended for:

- Traditional lime / cement plasters
- Premixed / pre-dosed plasters based on cement / lime / colored plaster
- Premixed / pre-dosed structural plasters
- Premixed / pre-dosed restorative plasters
- Insulating plasters based on polystyrene or cork
- Fiber-reinforced mortar
- Masonry mortars
- Binders / mortars for consolidation injections
- Filling grout also with metal / polypropylene / carbon / glass fibers
- Concrete also fiber-reinforced (Max grain size 8 mm)
- Lightweight polystyrene-based screeds
- Fireproofing
- Refractory mortars (wet only)
- Self-levelling screeds with a maximum flow rate of 2.1 mc/h (three-phase Step)
- Shotcrete application with a maximum flow rate of 2.1 mc/h (three-phase Step)

Stator IM 25L CLAMP



Step 120 three-phase

Pressure 15 bar Maximum grain size 8 mm Flow rate 17 - 35 I / min

Step 120 single-phase

Pressure 15 bar Maximum grain size 8 mm Flow rate 4 - 20 I / min

2L-6 Yellow

ightharpoonup Recommended for pumping with Ø 35 and Ø 25 guns and accessories of:

- Binders / mortars for consolidation injections (low flow high pressure)
- Premixed / pre-dosed plasters based on cement / lime / Colored plaster
- Premixed / pre-dosed structural plasters
- Premixed / pre-dosed restorative plasters
- Fiber-reinforced mortars (for pumping over long distances)



Stator 2L-6

1107078 Rotor 2L-6

Step 120 three-phase Pressure 30 bar

Pressure 30 bar Maximum grain size 6 mm Flow rate 13 - 27 I / min

1.5 L7 White

Recommended for free tube pumping:

- Grout Core-fill grout max. grain size 12 mm
- Grout with metal / polypropylene / carbon / glass fibers
- Self-levelling cement / anhydride based screeds
- Light weight polystyrene-based screeds
- Refractory mortar (wet application only)
- Shotcrete

Step 120 three-phase

Pressure 15 bar

Maximum 12 mm grain size

Flow rate 70 I / min (only in first speed)





60.12 / 2L74 Yellow

→ Recommended for open hose pumping.

- Self-levelling cement / anhydride based screeds
- Lightweight polystyrene-based screeds

Step 120 three-phase

Pressure 20 bar Maximum 8-10 mm grain size Flow rate 38 - 75 I / min

Step 120 A

Pressure 20 bar Maximum 8-10 mm grain size Flow rate 117 l / min



1107081

Common accessories **STEP 120** single-phase / three-phase

Spray guns and nozzles Ø 25 F spray gun with no-spreading ball valve and air flow regulator 1107568 • Premixed / pre-dosed plasters based on cement / lime / Colored plaster (Monokote) Ø 35 M spray gun for traditional plasters / premixed / stucco → Recommended for spraying: • Insulating plasters based on polystyrene or cork 1107577 • Mortars for fiber-reinforced reinforcement • premixed / pre-dosed structural plasters • premixed / pre-dosed restorative plasters • Traditional lime / cement plasters Ø 25 F spray gun, 1.43 m long for fireproofing and premixed plaster 1107549 • Premixed / pre-dosed plasters based on cement / lime / colored plaster (Monokote) Fireproofing Shotcrete gun without additive inlet - Ø 50 Camlock coupling and air inlet with 1/2" quick connection → The use of the pumping unit 1.5 L7 and hoses is recommended 1106250 • Shotcrete Ø 25 F spray gun for finishing coat / filling / touch pointing / injections without deflectors, with air flow regulator and no-spreading ball valve Recommended for: 1107011 • Finish for thermal insulating coatings • Waterproofing seal (only for large surfaces) Adhesives for thermal insulation coatings 1107604 Deflectors kit 5-6-8-12-16 hardened steel Kit 3 deflectors with hose nozzle Ø 16 Recommended for: 1107566 • Mortars filling grout • Adhesives for thermal insulating coatings (laying glue on panel) Conical tube gun for spacing \emptyset 25 1107499 Recommended for: • Filling grout or tuckpointing U bend steel pipe Ø 25 Recommended for: 1107570 • Core fill grout

Deflectors				
1107551	10 pcs kit deflectors Ø 10 (Duse) in polyurethane for premixed plaster	1107557		5 pcs kit deflectors Ø 10 in polyurethane for traditional plaster
1107552	10 pcs kit deflectors Ø 12 (Duse) in polyurethane for premixed plaster	1107558	745	5 pcs kit deflectors Ø 12 in polyurethane for traditional plaster
1107553	10 pcs kit deflectors Ø 14 (Duse) in polyurethane for premixed plaster	1107559		5 pcs kit deflectors Ø 14 in polyurethane for traditional plaster
1107554	10 pcs kit deflectors Ø 16 (Duse) in polyurethane for premixed plaster	1107560		5 pcs kit deflectors Ø 16 in polyurethane for traditional plaster
1107561	Kit 3 deflectors Ø 5 hardened steel for finishing coat and decorative plaster	1106251		Deflectors for shotcrete gun, without additive inlet
1107562	Kit 3 deflectors Ø 6 hardened steel for			

finishing coat and decorative plaster

finishing coat and decorative plaster Kit 3 deflectors Ø 12 hardened steel

for fills deep spaces by spraying the

mortar

Kit 3 deflectors Ø 8 hardened steel for

1107562

1107563

1107564

Common accessories **STEP 120** single-phase / three-phase



A1 (AMPHENOL) Accessory Adapter: 1108007, 110806, 1108009 and 1108008 on the previous version "R2" control panel



Accessory adapter for panel R2 to the control panel A1 (AMPHENOL)



Binders / mortars for injection at automatically controlled pressure from 0.5 to 5 bar

Amphenol 230V / 400V injection device kit

- device kit • Pressure gauge + pressure switch group
- Sprv gun
- 1 deflector with Ø 16 hose connector
- 5 m Ø 25 material hose with cam couplings
- 1 nozzle cleaner
- 1 washing sponge for Ø 25 tube
- Material hose (5 m) with Ø 25 Ø 35 connections
- Electric remote control with 16 m cable
- Remote control extension (15 m)



Remote control 16 m for A1 switch board



Remote control extension 15 m for A1 switch board



Pressure control unit with adjustable pressure switch 0.2-5 bar for A1 switch board

Hoses extension

1107528 Call

Material hose \emptyset 35 - 10 m with camlock coupling

Material hose Ø 50 - 10 m with camlock coupling

Material hose Ø 50 - 20 m with camlock coupling

Hoses extension with reduction couplings



Material hose Ø 25 M35 / M25 L5 m with camlock coupling

Material hose Ø 35 M50 / F35 L20 m with camlock coupling

1106178



Camlock coupling adapter Ø 35 F - Ø 50 M

Air hose extensions

1107530

1107534

Air hose Ø 13 - 5 m with quick couplings

1107104



Hoses cleaning accessories

Cleaning kit for Ø 50 hoses Accessory for cleaning Ø 50 hoses with air or water

1107531



Air hose Ø 13 - 10 m with quick couplings

Air hose Ø 13 - 16 m with quick couplings

1107103

1107087



Cleaning kit for Ø 35 hoses Accessory for cleaning Ø 35 hoses with air or water

1107532

Air hose Ø 13 - 20 m with quick couplings

1107521

Accessory for cleaning Ø 25 hoses with air or water

Kit 10 pcs sponge balls for cleaning

Cleaning kit for Ø 25 hoses

Ø 50 hoses

Ø 35 hoses

1107076

1107046



Step 120 three-phase vibrating screen

Specific use in combination with the 1.5 L7 pumping unit for pumping concrete up to 12 mm

1107520



Kit 10 pcs sponge balls for cleaning

1107519

Kit 10 pcs sponge balls for cleaning Ø 25 hoses



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